

ENGINEERING ORDER

ON DRAWING J350-M31 AND
INSTALLATION INSTRUCTIONS

ALL REFERENCES TO BOLT AN 3-38A
OR AN 3-40 SHOULD READ AN 3-37A

REVISION	DRAWN	APPROVED	CONTRACT NO	DART	DART AERO ACCESSORIES INC.	
			DRAWN DESIGN STRESS CHECKED CLIENT	DATE DEC 15 1992 4/1/15 J350-M31	VANCOUVER CANADA	
DESCRIPTION OF CHANGE	REQUIREMENTS - UNLESS OTHERWISE SPECIFIED GENERAL LIMITS	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO SYSTEMS INC.	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS . ¹⁵ ₁₂ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER IN. 5 - 7742 5. HOLES PER IN. 10387 1. TOLERANCES - XX ± .030 XX ± .010 2. ANGLES ± 1° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	TITLE DE09007 350/355 CABIN STEP	DWG. NO J350-M31	REV.